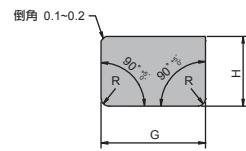
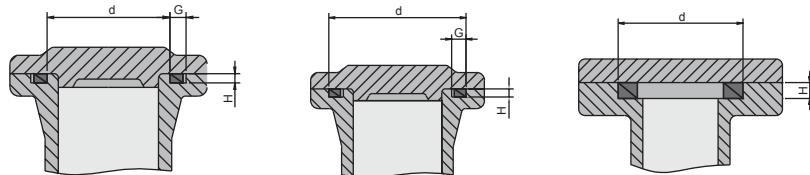


# O環與元件 加工尺寸 參考表

## Installation recommendation



單位 unit: mm

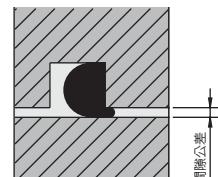
| 靜態使用<br>Static |         |         |
|----------------|---------|---------|
| O環線徑<br>W      | 槽深<br>H | 槽寬<br>G |
| 1              | 0.8     | 1.3     |
| 1.5            | 1.1     | 1.9     |
| 1.6            | 1.2     | 2.1     |
| 1.78           | 1.3     | 2.3     |
| 1.9            | 1.4     | 2.4     |
| 2              | 1.5     | 2.6     |
| 2.4            | 1.8     | 3.1     |
| 2.5            | 1.9     | 3.2     |
| 2.62           | 2       | 3.4     |
| 2.7            | 2.1     | 3.5     |
| 3              | 2.3     | 3.9     |
| 3.5            | 2.7     | 4.5     |
| 3.53           | 2.7     | 4.5     |
| 3.6            | 2.8     | 4.7     |
| 4              | 3.15    | 5.2     |
| 4.5            | 3.6     | 5.8     |
| 5              | 4       | 6.5     |
| 5.33           | 4.3     | 6.9     |
| 5.5            | 4.5     | 7.1     |
| 5.7            | 4.65    | 7.4     |
| 6              | 4.95    | 7.8     |
| 6.5            | 5.4     | 8.4     |
| 6.99           | 5.85    | 9.1     |
| 7              | 5.85    | 9.1     |
| 7.5            | 6.3     | 9.7     |
| 8              | 6.75    | 10.4    |
| 8.4            | 7.15    | 10.9    |
| 8.5            | 7.25    | 11      |
| 9              | 7.7     | 11.7    |
| 9.5            | 8.2     | 12.3    |
| 10             | 8.65    | 13      |

| 動態使用 (氣體介質)<br>Dynamic (pneumatic) |         |         |
|------------------------------------|---------|---------|
| O環線徑<br>W                          | 槽深<br>H | 槽寬<br>G |
| 1                                  | 0.95    | 1.3     |
| 1.5                                | 1.35    | 1.9     |
| 1.6                                | 1.45    | 2       |
| 1.78                               | 1.55    | 2.3     |
| 1.9                                | 1.75    | 2.4     |
| 2                                  | 1.8     | 2.4     |
| 2.4                                | 2.15    | 2.9     |
| 2.5                                | 2.25    | 3       |
| 2.62                               | 2.35    | 3.1     |
| 2.7                                | 2.45    | 3.2     |
| 3                                  | 2.75    | 3.6     |
| 3.5                                | 3.25    | 4.2     |
| 3.53                               | 3.25    | 4.2     |
| 3.6                                | 3.35    | 4.3     |
| 4                                  | 3.7     | 4.8     |
| 4.5                                | 4.2     | 5.4     |
| 5                                  | 4.65    | 6       |
| 5.33                               | 4.95    | 6.4     |
| 5.5                                | 5.15    | 6.6     |
| 5.7                                | 5.35    | 6.9     |
| 6                                  | 5.65    | 7.2     |
| 6.5                                | 6.1     | 7.8     |
| 6.99                               | 6.6     | 8.4     |
| 7                                  | 6.6     | 8.4     |
| 7.5                                | 7.1     | 9       |
| 8                                  | 7.76    | 9.6     |
| 8.4                                | 7.9     | 10.1    |
| 8.5                                | 8       | 10.2    |
| 9                                  | 8.5     | 10.8    |
| 9.5                                | 9       | 11.4    |
| 10                                 | 9.5     | 12      |

| 動態使用 (液體介質)<br>Dynamic (liquid) |         |         |
|---------------------------------|---------|---------|
| O環線徑<br>W                       | 槽深<br>H | 槽寬<br>G |
| 1                               | 0.9     | 1.3     |
| 1.5                             | 1.3     | 1.9     |
| 1.6                             | 1.4     | 2       |
| 1.78                            | 1.5     | 2.3     |
| 1.9                             | 1.6     | 2.4     |
| 2                               | 1.7     | 2.4     |
| 2.4                             | 2.1     | 2.9     |
| 2.5                             | 2.2     | 3       |
| 2.62                            | 2.3     | 3.1     |
| 2.7                             | 2.4     | 3.2     |
| 3                               | 2.6     | 3.6     |
| 3.5                             | 3.1     | 4.2     |
| 3.53                            | 3.1     | 4.2     |
| 3.6                             | 3.2     | 4.3     |
| 4                               | 3.5     | 4.8     |
| 4.5                             | 4       | 5.4     |
| 5                               | 4.45    | 6       |
| 5.33                            | 4.7     | 6.4     |
| 5.5                             | 4.95    | 6.6     |
| 5.7                             | 5.1     | 6.9     |
| 6                               | 5.4     | 7.2     |
| 6.5                             | 5.8     | 7.8     |
| 6.99                            | 6.3     | 8.4     |
| 7                               | 6.3     | 8.4     |
| 7.5                             | 6.7     | 9       |
| 8                               | 7.2     | 9.6     |
| 8.4                             | 7.6     | 10.1    |
| 8.5                             | 7.7     | 10.2    |
| 9                               | 8.2     | 10.8    |
| 9.5                             | 8.6     | 11.4    |
| 10                              | 9.1     | 12      |

# O環與工作壓力 參考表

## O-Ring Working Pressure



| 線徑<br>Cross section<br>(mm) | 壓力 Pressure<br>(kg/cm <sup>2</sup> ) | 硬度 SHORE A            |                       |                        |                        |                        |                        |                        |  |
|-----------------------------|--------------------------------------|-----------------------|-----------------------|------------------------|------------------------|------------------------|------------------------|------------------------|--|
|                             |                                      | 35 Kg/cm <sup>2</sup> | 70 Kg/cm <sup>2</sup> | 105 Kg/cm <sup>2</sup> | 140 Kg/cm <sup>2</sup> | 175 Kg/cm <sup>2</sup> | 210 Kg/cm <sup>2</sup> | 350 Kg/cm <sup>2</sup> |  |
| 1.78 m/m                    | 70                                   | 0.15                  | 0.1                   | 0.05                   |                        |                        |                        |                        |  |
|                             | 80                                   | 0.2                   | 0.15                  | 0.1                    | 0.05                   | 0.03                   |                        |                        |  |
|                             | 90                                   | 0.25                  | 0.2                   | 0.13                   | 0.1                    | 0.08                   | 0.05                   | 0.03                   |  |
| 2.62 m/m                    | 70                                   | 0.18                  | 0.13                  | 0.08                   |                        |                        |                        |                        |  |
|                             | 80                                   | 0.25                  | 0.18                  | 0.13                   | 0.08                   | 0.04                   |                        |                        |  |
|                             | 90                                   | 0.3                   | 0.25                  | 0.18                   | 0.13                   | 0.1                    | 0.08                   | 0.04                   |  |
| 3.53 m/m                    | 70                                   | 0.2                   | 0.15                  | 0.1                    |                        |                        |                        |                        |  |
|                             | 80                                   | 0.3                   | 0.2                   | 0.15                   | 0.1                    | 0.05                   |                        |                        |  |
|                             | 90                                   | 0.4                   | 0.3                   | 0.2                    | 0.15                   | 0.13                   | 0.1                    | 0.05                   |  |
| 5.33 m/m                    | 70                                   | 0.25                  | 0.18                  | 0.13                   |                        |                        |                        |                        |  |
|                             | 80                                   | 0.35                  | 0.25                  | 0.18                   | 0.13                   | 0.06                   |                        |                        |  |
|                             | 90                                   | 0.45                  | 0.35                  | 0.25                   | 0.18                   | 0.15                   | 0.13                   | 0.06                   |  |
| 6.99 m/m                    | 70                                   | 0.3                   | 0.2                   | 0.15                   |                        |                        |                        |                        |  |
|                             | 80                                   | 0.4                   | 0.3                   | 0.2                    | 0.15                   | 0.07                   |                        |                        |  |
|                             | 90                                   | 0.5                   | 0.4                   | 0.3                    | 0.2                    | 0.18                   | 0.15                   | 0.07                   |  |